

Work Order ID 55943

February 5, 2010 3:21:03 PM

Page 1

PRELIMINARY ISSUE

Item ID: D4023-1

Revision ID:

Item Name: Cap and Key

Start Date: 2/05/10 Start Qty: 5.00

Required Date: 2/26/10 Req'd Qty: 5.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4023

.PAT ~~PAZ~~

Rev A

100

0.00

Purchasing

Memo

0.00

Purchasing

Issue P/O: 11326
Purchase part as per Dwg D4023
Part #: A50SG□
Possible Supplier: C.O.R.E□
Material release note required

u 10007.05

110

Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

P 10/12/23 (5)

Work Order ID 55943

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Item ID: D4023-1

Accept



Setup Start



Revision ID:

Item Name: Cap and Key

Stop



Start Date: 2/05/10 Start Qty: 5.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

120

QC6- Inspect dimensions to drawing

0.00



QC

Quality Control

8 color/21 x 5 to premedially
Memo

0.00

QC APPROVAL

no change from PA 2 to Rev A Dwg.

not inspected to A release

8 color/22

130

Identify as per dwg & Stock Location: *prelim* 0.00



Packaging

Memo

0.00

Packaging

E 10.04.19

Qty 1 cap in Calgary, Qty 1 on w/lo 56762 (D4023-041)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE *10.02.19* AUTH *U*

DATE _____

MF 10-4-19

Defect

Picklist Print

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Page 1

Work Order ID: 55943



Parent Item: D4023-1



Parent Item Name: Cap and Key


Start Date: 2/05/10

Required Date: 2/26/10

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

Start Qty: 5.00

Required Qty: 5.00

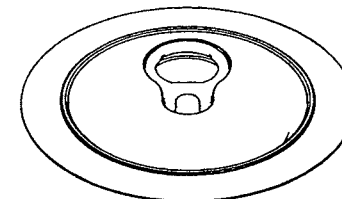
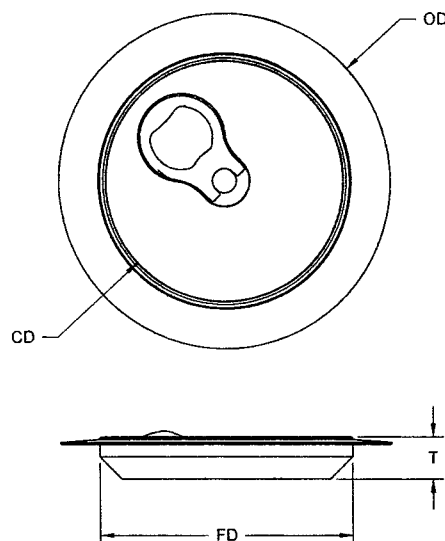
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
A50SG  Fuel Cap		Purchased	No				Each	0.0000	5.0000			



PO 143/23 5

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4023-1	NO REFERENCE

SPECIFICATION CONTROL DRAWING



W/O 55943

DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	FLANGE DIAMETER "FD"	FLANGE THICKNESS "T"	FLANGE OUTSIDE DIAMETER "OD"	CAP DIAMETER "CD"
D4023-1	NEWTON EQUIPMENT	A512FF	AIRCRAFT SPRUCE AND SPECIALTY	05-02650	4.17	0.69	5.47	3.92
D4023-1	NEWTON EQUIPMENT	A50SG	C.O.R.E. AVIATION (PREFERRED)	A50SG	4.17	0.69	5.47	3.92

D4023-X CAP AND FLANGE

PRELIMINARY ISSUE

10.02.05

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.24 lbs

PA2	NEW ISSUE		10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

REV. PA2
SHEET 1 OF 1

TITLE
FUEL CAP
SCALE
NTS

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NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11326**

Purchase Order Date 2/05/10

PO Print Date 2/05/10

Page Number 1 of 1

Order From :

VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Contact Name

Vendor Phone 480 497 6136

Vendor Fax 480 497 3568

Vendor Account Nbr

Buyer

Linda Lacelle

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

10127-2607

Net 10

USD

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	QQB575R36T250	Ground Strap	2/12/10 Yes	100.00 f	✓	\$2.0000 <i>Rec'd 2/5/10</i>	\$200.00
Special Inst: PER DRWG D4009 REV.A							
2	A50SG	Fuel Cap	2/26/10 Yes	5.00 Each	✓	\$250.0000	\$1,250.00
Special Inst: PER DRWG D4009 REV.A							
4		59824-1	2/12/10 No	1.00	✓	\$350.0000 <i>Rec'd 2/5/10</i>	\$350.00
PO Total:							\$1,800.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 2/05/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

EMail: sales@coreaviation.com

Packing List

Ship Doc : CA100322-1

Printed : 03/22/2010

No. Items: 1

Page : 1 of 1

Bill To:

Dart Aerospace Ltd.

1270 Aberdeen St.

Hawkesbury, ON K6A 1K7

Canada

Ship To:

Dart Aerospace Ltd.

Main Finished Goods Location

1270 Aberdeen St.

Hawkesbury, ON K6A 1K7

Canada

Sales Order : 11326

Order Date : 02/05/2010

Ship Date : 03/22/2010

Ship Via : FEDEX

Ship Account: 15179324-0

AWB : 798495991112

Customer# : DALD

Terms : N 30

Sales Person: KAIZER HUSEIN

FOB : GILBERT, AZ

Resale :

Buyer :

Contact : 613-632-9577

Weight :

No. Boxes :

Dimensions :

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
2	A50SG		FUEL CAP					
		NE	DART	EA	5	0	5	11326

8/10/12/24

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TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.

NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE SUBJECT TO A RESTOCK CHARGE.

#####

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

#####

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA · Phone: 480-497-6136 · Fax: 480-497-3568

Invoice : CA100322-1
Date : 03/22/2010
PO : 11326
Issued by : KAIZER HUSEIN

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO, TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.
ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.
ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item Part Number / Description
1 A50SG FUEL CAP

Qty Condition
5 NEW

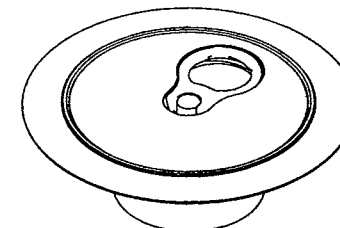
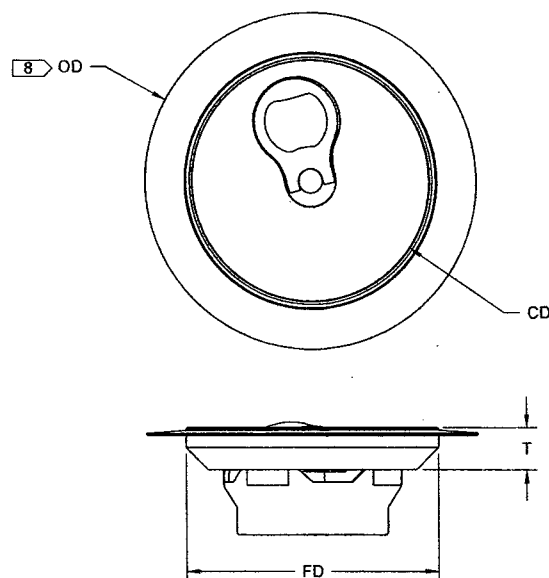
8,10/03/24



KAIZER HUSEIN

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4023-1	NO REFERENCE

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	FLANGE DIAMETER "FD"	FLANGE THICKNESS "T"	FLANGE OUTSIDE DIAMETER "OD"	CAP DIAMETER "CD"
D4023-1	NEWTON EQUIPMENT	A512FF	AIRCRAFT SPRUCE AND SPECIALTY	05-02650	4.17	0.69	5.47	3.92
		A50SG	C.O.R.E. AVIATION (PREFERRED)	A50SG				

D4023-X CAP AND FLANGE

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs
- 8) ACCEPTABLE TO REDUCE "OD" BY UP TO 0.20 FOR WELDING

A	NEW ISSUE		10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4023 REV. A SHEET 1 OF 1 TITLE FUEL CAP SCALE NTS <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			